



# DET NORSKE VERITAS

## MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-06272-2004-AQ-HOU-IATF

IATF Certificate No. 0093281

Page 1 of 1

*This is to certify that the Management System of*

**Columbia Gear Corporation**

**A Subsidiary of Industrial Manufacturing**

530 County Road 50, Avon, MN 56310

*Supporting Site Extensions:*

Site Name	Site Address	Site City	Site State	C B	Site Main Activities
Columbia Gear	540 County Road 50	Avon	MN 56310	DNV	Extended Workbench: Manufacturing, Assembly Storage

*Remote Supporting Functions: None*

*has been found to conform to Technical Specification:*

**ISO/TS 16949:2009**

*having been audited in accordance with the:*

*Rules for the registration scheme for ISO/TS 16949:2009 – 3<sup>rd</sup> Edition.*

*This Certificate is valid for the following products/service ranges:*

**THE MANUFACTURE OF CUSTOM GEARING AND POWER TRANSMISSION PRODUCTS  
THAT INCLUDE INTERNAL AND EXTERNAL SPUR AND HELICAL GEARS, SPLINED  
GEARS AND SHAFTS, COMPLETE GEARBOX ASSEMBLIES AND  
RELATED MECHANICAL TRANSMISSION PRODUCTS**

**EXCLUSION: 7.3 PRODUCT DESIGN**

*Initial Certification date:*

January 07, 2004

*This Certificate is valid until:*

December 02, 2012

*Wayne Gaskey*

Wayne Gaskey  
Lead Auditor



*Place and date:*

Katy, Texas, December 03, 2009

*for the Accredited Unit:*

DET NORSKE VERITAS  
CERTIFICATION INC., KATY, TX, USA

*W. A. Kucko*

Michael Kucko  
Management Representative

*Audit Conducted by DNV Office located in Katy, Texas, USA*