



---

# DET NORSKE VERITAS

---

## MANAGEMENT SYSTEM CERTIFICATE

---

Certificate No. CERT-08705-2004-AQ-HOU-ANAB

*This is to certify that*

**Columbia Gear Corporation**  
**A Subsidiary of Industrial Manufacturing**  
*at*

530 County Road 50, Avon, MN 56310 USA

*has been found to conform to the Management System Standard:*

**ISO 9001:2008**

*This Certificate is valid for the following product or service ranges:*

**The Manufacture of Custom Gearing and Power Transmission Products that Include  
Internal and External Precision Spur and Helical Gears, Splined Gears and Shafts,  
Complete Gearbox Assemblies and Related Mechanical Transmission Products**

*Initial Certification date:*

May 18, 1994

*Place and date:*

Houston, Texas, December 03, 2009

*This Certificate is valid until:*

December 02, 2012

*for the Accredited Unit:*

DET NORSKE VERITAS  
CERTIFICATION INC., HOUSTON TEXAS

*The audit has been performed under the  
supervision of*

Wayne Gaskey  
*Lead Auditor*



*M. A. Kucko*

Michael Kucko  
*Management Representative*

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.