



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-08705-2004-AQ-HOU-ANAB

This is to certify that

COLUMBIA GEAR CORPORATION

A SUBSIDIARY OF INDUSTRIAL MANUFACTURING COMPANY

at

530 County Road 50, Avon, MN 56310 USA

Has been found to conform to Management System Standard:

ISO 9001:2000

This Certificate is valid for the following products/service ranges:

THE MANUFACTURE OF CUSTOM GEARING AND POWER TRANSMISSION PRODUCTS THAT INCLUDE INTERNAL AND EXTERNAL PRECISION SPUR AND HELICAL GEARS, SPLINED GEARS AND SHAFTS, COMPLETE GEARBOX ASSEMBLIES, AND RELATED MECHANICAL TRANSMISSION PRODUCTS (EXCLUDING CLAUSE: 7.3 DESIGN AND DEVELOPMENT)

Place and date:

Houston, Texas; 23 January 2007

This certificate is valid until:

17 January 2010

for the Accredited Unit:
DET NORSKE VERITAS CERTIFICATION, INC.
Houston, TX USA



Initial Certification Date:

18 May 1994



Robert Kozak
Management Representative
Det Norske Veritas Certification, Inc.



Ron Parent
Lead Auditor

Lack of fulfillment of conditions as set out in the Appendix may render this certificate invalid.