



MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:
08705-2004-AQ-HOU-ANAB

Initial certification date:
18 May, 1994

Valid:
20 August, 2021 – 09 July, 2024
Expiry date of last certification cycle:
09 July, 2021
Date of last re-certification:
22 April, 2021

This is to certify that the management system of
Columbia Gear Corporation

530 County Road 50, AVON, MN, 56310, USA

and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:

ISO 9001:2015

This certificate is valid for the following scope:

The manufacture of custom gearing and power transmission products that include internal and external precision spur and helical gears, splined gears and shafts, complete gearbox assemblies and related mechanical transmission products.

Place and date:
Katy, TX, 20 August, 2021



For the issuing office:
DNV - Business Assurance
1400 Ravello Drive, Katy, TX, 77449-5164, USA

Sherif Mekkawy
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

ACCREDITED UNIT: DNV Business Assurance USA Inc., 1400 Ravello Drive, Katy, TX, 77449, USA - TEL: +1 281-396-1000. www.dnv.com

Appendix to Certificate

Columbia Gear Corporation

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
Columbia Gear Corporation	530 County Road 50, AVON, MN, 56310, USA	The manufacture of custom gearing and power transmission products that include internal and external precision spur and helical gears, splined gears and shafts, complete gearbox assemblies and related mechanical transmission products.
Columbia Gear Corporation - Plant 2	615 County Road 50, Avon, MN, 56310, USA	Machining, Assembly
Columbia Gear Corporation - Plant 3	828 19th Ave., St. Joseph, MN, 56374, USA	Warehousing

